

PORTAL

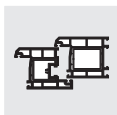
PSK 130 comfort

Parallel slide & tilt hardware
for PVC and timber elements
with 12 mm chamber dimension/airgap.

Window systems

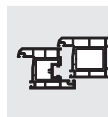
Door systems

Comfort systems



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1 General information

1.1 Target group of this documentation

This documentation is intended for use by specialists only. All work described in this document is to be performed by experienced professionals with training and practice in the assembly, installation and maintenance of PORTAL hardware as the safe and professional assembly of the PORTAL hardware is not possible without the relevant expertise. Keep these assembly instructions in a safe place.

1.2 Intended use

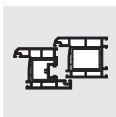
- The parallel sliding tilting hardware PSK 130 comfort for use in windows or patio doors with PVC profiles.
- Sash weight max. 130 kg.
- The PSK 130 comfort is intended for use in permanent buildings.
- The PSK 130 comfort allows the horizontal opening and closing of windows and patio doors from profiles for parallel slide & tilt elements.
- The parallel slide & tilt elements must be installed vertically, in no circumstances in a sloping position.

1.3 Improper use

- The hardware components described in these assembly instructions are manufactured from steel, zinc plated and then treated with a special process.
- They must not be used:
 - in wet rooms
 - in environments where the air contains aggressive or corrosive components
 - in environments where the air contains salt
- Please contact your SIEGENIA sales consultant in such cases

1.4 Safety notes

- Maintenance must be carried out on the PSK 130 comfort at least once a year.
See PORTAL maintenance instructions
- For the PSK 130 comfort, the specifications provided by the profile manufacturers or system owners must also be adhered to with regard to possible restrictions on sash dimensions, sash weights and locking distances.
- Where special manufacturing instructions or fabrication guidelines exist, these must be explicitly adhered to. Functional disorders cannot be excluded otherwise.
- The specifications given for torques must be adhered to.
- Your complete set of hardware should solely be composed of SIEGENIA hardware components. Otherwise functional disorders and damage could occur, for which we accept no liability.
- If special safety aspects must be observed (e.g. for installation in schools, nurseries, hotels, etc.) we recommend the installation of a lockable handle or the use of the PS 200 COMFORT.
- All hardware components must be properly assembled as per the description on pages "Assembly" PSK hardware components and "Adjustment".
- PSK 130 comfort elements may only be surface treated before the hardware components are assembled. Treating these surfaces at a later stage can reduce the functional capacity of the hardware components. In such cases we are not obliged to honour any warranty.
- When block setting, please observe technical guideline no. 3 from the German Glazing Trade [Glaserhandwerk], "Blocking glazing units" [Klotzung von Verglasungseinheiten].
- Never use acid curing sealants as they may cause the hardware components to corrode.



- Never use acidic lubricants and cleaning agents in the vicinity of the guiding rail/the slider.
- Keep the running rail and all rebates free from dirt and debris, especially from deposits of cement and plaster. Avoid exposing the hardware directly to water and do not let cleaning agents come into contact with the hardware.
- We recommend cleaning the surfaces with a mild, pH neutral detergent solution in warm water. This will remove most contamination. After cleaning, always rinse the surface of the PVC profile with clear water.

1.5 Help and support

You will find further information on adjustment or processing possibilities under the following QR code.



The QR code sticker can also be found on components of the PSK element. Especially on the inside of the bogie wheels cover caps.

1.6 Directives of the Trade Organisation for Locks and Fittings (Gütegemeinschaft Schlösser und Beschläge e. V.)

The directives of the Trade Organisation for Locks and Fittings (Gütegemeinschaft Schlösser und Beschläge e. V.) provide comprehensive information on the correct operation and maintenance of hardware for windows and patio doors. We deem these directives to be binding.



You can find the latest versions of the directives, in a range of languages here:
<http://www.beschlagindustrie.de/ggsb/richtlinien.asp>

VHBB – Hardware for windows and patio doors

Guidelines/notes on the product and on liability

VHBE – Hardware for windows and patio doors

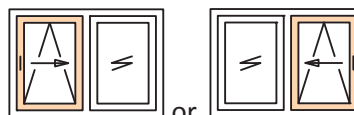
Guidelines and notes for end users

1.7 Dimensions

All dimensions are nominal values and include the general tolerances (formerly "dimensional variations"). All nominal values are given in mm.

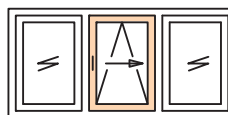
1.8 Scheme overview

Scheme A



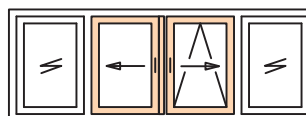
DIN left DIN right
Scheme A with 1 sliding sash/1 fixed sash*

Scheme G



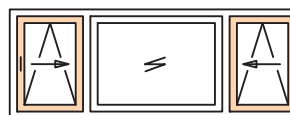
Scheme G with 1 sliding sash/2 fixed sashes*

Scheme C



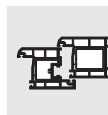
Scheme C with 2 sliding sashes/2 fixed sashes*

Scheme K



Scheme K with 2 sliding sashes/1 fixed sash*

* Turning sashes instead of the fixed sash are also possible. Turning sashes with rose inside only and removable handle (see handle catalogue).



1.9 Operating sequence

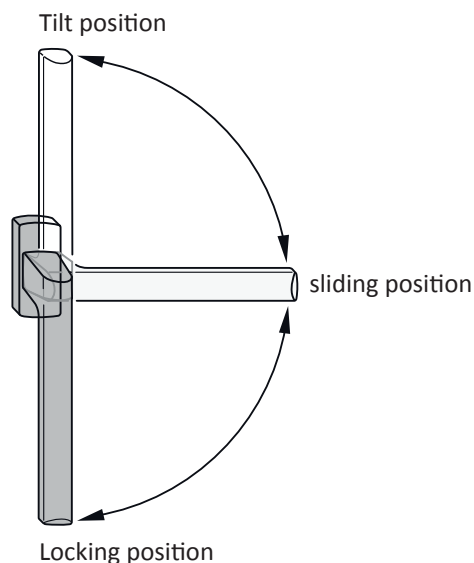


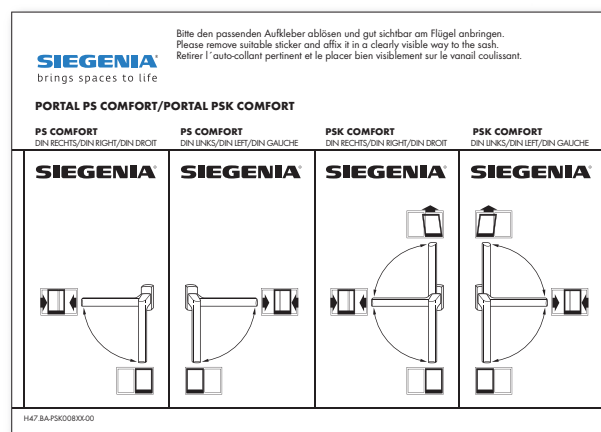
Abb. 1: Operating sequence for PSK 130 comfort

1.10 Operating sticker

Attach the operating sticker (slide direction DIN left or DIN right) in a visible position on the installed parallel slide & tilt sash.

The operating sticker is enclosed in the tilt stay carton

Abb. 2: Operating sticker PS/parallel sliding tilting hardware



comfort

ATTENTION:

primary and secondary sashes must be labelled accordingly to prevent faulty operation.

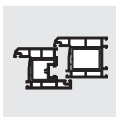
The sliding sashes may be operated only in the order specified below.

Opening: primary sash first **1.**
then secondary sash **2.**

Closing: secondary sash first **2.**
then primary sash **1.**

1.11 Application diagram

It is essential to observe the application diagram for PS 130 comfort H58.AWD_P_S011EN.



2 Processing specifications

2.1 Size ranges

Scheme version		A	C
Sash rebate width (FFB)	Sliding sash	670* - 1200	670* - 1200
Sash rebate height (FFH)	Sliding sash	840* - 2360	840* - 2360
Frame to sash clearance		125	
Sash weight		max. 130 kg	

* The specified minimum dimensions take priority over the TITAN installation instructions.

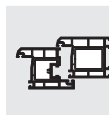
Ratio sash height (FH) / sash width (FB) > 2.5 : 1

- SIEGENIA-Construction drawings PVC profiles:
 - PSK 130 comfort
Scheme A
Scheme C
Scheme G
Scheme K
 - The size ranges specified above must not be exceeded.
 - In addition, with regard to the SIEGENIA hardware PSK 130 comfort, the specifications of the profile manufacturers or system owners
- also apply, especially with regard to possible restrictions on sash dimensions, sash weight and locking distance.
- Where special manufacturing instructions or fabrication guidelines exist, these must be explicitly adhered to.
 - See the construction drawing for the respective profile system for further details.
 - Screw heads must not project into the functional area of components. This can lead to material damage and loss of function.

2.2 Abbreviations

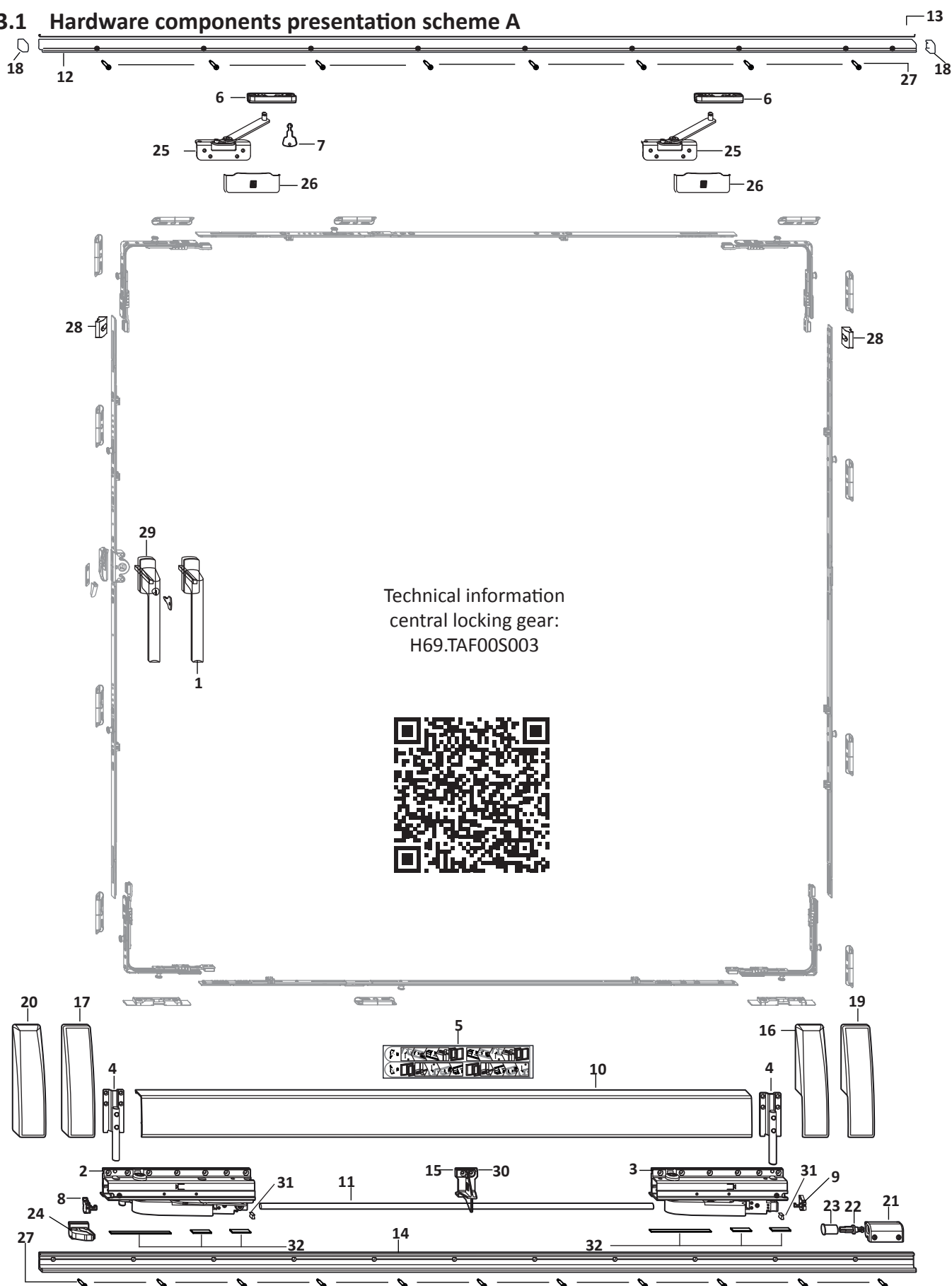
The following abbreviations are used in these assembly instructions:

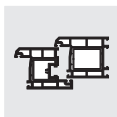
F	guide track	VSO	Locking side, top
FB	Sash width	VSU	Locking side, bottom
FFB	Sash rebate width	ZV	Central locking gear:
FH	Sash height		
FFH	Sash rebate height		
G	Handle position		
H	Rear		
L	roller		
M	Centre		
MV	Central lock		
OKFF	Finished floor level		
PZ	Profile cylinder		
RAH	Frame height		
RFB	Frame rebate width		
S-ES	Steel-enhanced security		
S-RS	Steel-roller increased security		
SW	Wrench size		
V	Front		
VSLS	Locking side		



3 Overview of hardware components

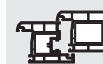
3.1 Hardware components presentation scheme A






3.2 Hardware list hardware components

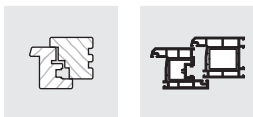
Item	Pieces Scheme		Material description		Material number					
	A	C			Basis	Add-ons for colour				
						Silver	RAL 9003 signal white	RAL 8022 brown	F9	old gold
1	1	2	Handle Si-line PSK	31	PHIJ0010	872086	858264	895634	-5H401_	-5H001_
				35	PHIJ0030	875902	875926	895689	-5H401_	-5H001_
	1	2	Carton bogie wheels PSK comfort consisting of:	right	PMKJ1031-10001_					
				left	PMKJ1032-10001_					
2	1	2	Bogie wheels PSK Comfort V	Front						
3	1	2	Bogie wheels PSK Comfort H	Rear						
4	2	4	Vertical supporting part PSK Comfort							
5	1	2	Sticker PSK bogie wheels safeguard							
6	2	4	Slider PSK Comfort							
7	1	2	PORTAL key							
8	1	2	Bogie wheels safeguards	Front						
9	1	2	Bogie wheels safeguards	Rear						
depending on sash rebate width (FFB)										
	1	2	Profile set PSK comfort consisting of:	Size	FFB	Basis	Add-ons for colour			
				87/200	670- 870	PMPJ1100	Silver: -52501_	F9: -5H401_		
				107/240	871-1070	PMPJ1110	RAL 9001: -50101_	old gold: -5H0001_		
				130/286	1071-1300	PMPJ1120	RAL 9003: -50201_	middle bronze: -53101_		
10	1	2	Cover rail L							
11	1	2	Connecting rod L							
12	1	2	guide track							
13	1	2	Cover rail F							
14	1	2	Running rail							
15	0-2	0-4	Supporting piece L							
for comfort style version										
	1	2	Bag cover cap set PSK comfort Style consisting of:		Basis	Add-ons for colour				
					PMAJ2050	Silver: -02501_	F9: -0H401_			
						RAL 9001: -00101_	old gold: -0H0001_			
						RAL 9003: -00201_	middle bronze: -03101_			
				RAL 8022: -01201_						
16	1	2	Cover cap L Style right							
17	1	2	Cover cap L Style left							
18	2	4	Cover cap F							
for comfort Soft version										
	1	2	Bag cover cap set PSK comfort Soft consisting of:		Basis	Add-ons for colour				
					PMAJ1050	Silver: -02501_	F9: -0H401_			
						RAL 9001: -00101_	old gold: -0H0001_			
						RAL 9003: -00201_	middle bronze: -03101_			
				RAL 8022: -01201_						
19	1	2	Cover cap L Soft right (an alternative to item 16)							
20	1	2	Cover cap L Soft right (an alternative to item 17)							
18	2	4	Cover cap F							
	1	2	Bag of accessories running rail PSK comfort consisting of:	right	PMZJ1051	Silver -10001_	Black -09901_			
				left	PMZJ1052	-10001_	-09901_			
21	1	2	Stop							
22	1	2	Stop body							
23	1	2	Stop sleeve							
24	1	2	Trigger							
25	2	4	Tilt stay PSK 100		PSKJ0050-100010					
26	2	4	Cover cap S	RH and LH	PKAJ0070	-02505_	-00205_	-01205_	-0H405_	
27	1-20	Tap SK H2 3,9x32 DIN7504 for PVC systems			PZUJ0010-00008_					
		Sash lifter; screw SHR AW20 4.1x30 for timber systems			PZUJ0020-00008					



Item	Pieces Scheme		Material description	Material number					
				Basis	Add-ons for colour				
	A	C			Silver	RAL 9003 signal white	RAL 8022 brown	F9	old gold

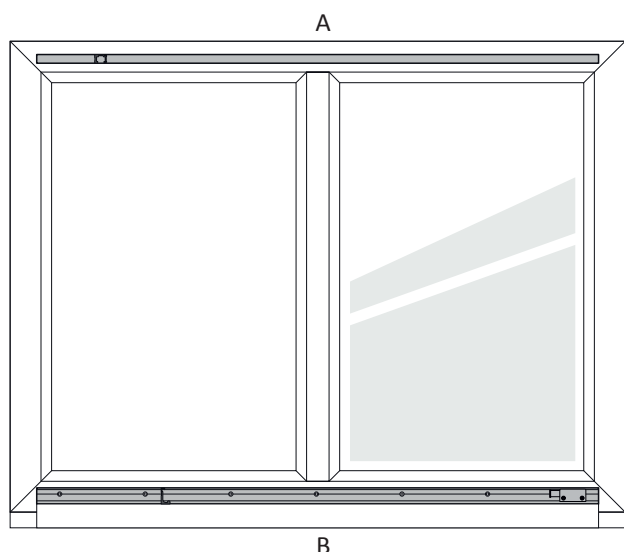
Accessories

28	2	2	Distance piece			see profile data sheet					
29	1	2	Handle Si-line PSK ABS	lockable	31	PHIJ0020	872093	858318	895641	–	-5H001_
					35	PHIJ0090	–	875957	895696	–	-5H001_
30	1-2	2-4	Supporting piece L			Carton with 100 piece					
31	1	2	Sealing brush set 13 mm			PZLJ1010-09906_					
32	1	2	Distance plate set LW for support of the bogie wheels		consisting of:	Height:	1 mm	2 mm	3 mm	4 mm	8 mm
							PMZJ1060	PMZJ1070	PMZJ1080	PMZJ1090	PMZJ1100
							-00001_	-00001_	-00001_	-00001_	-00001_
	2	4	Distance plate 120 x 11				Plate height depending on profile; see product catalogue or construction drawing for determination				
	4	8	Distance plate 28 x 11								



4 Assembly of the hardware components

4.1 Installing the running rail and guiding rail



⚠ DANGER

Danger to life due to sliding sash falling out

Wrong position of the guiding and running rail.

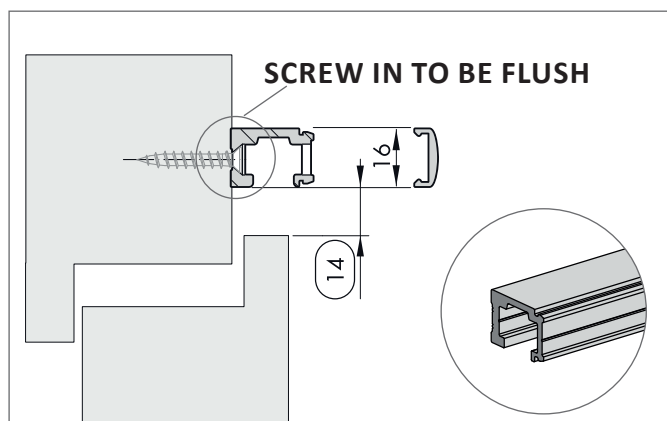
- Adhere to the positioning dimensions.



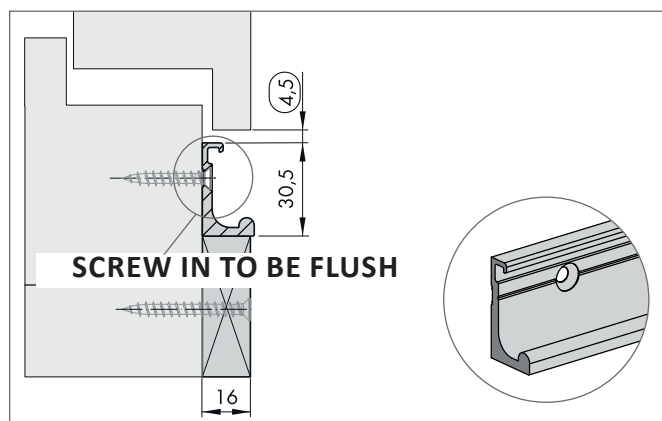
The construction drawing related to the profile must be observed for correct assembly of the guiding and running rail.

A | guide track

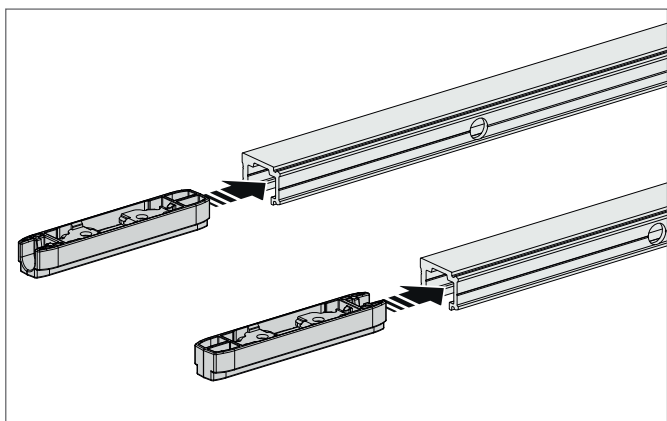
B | Running rail



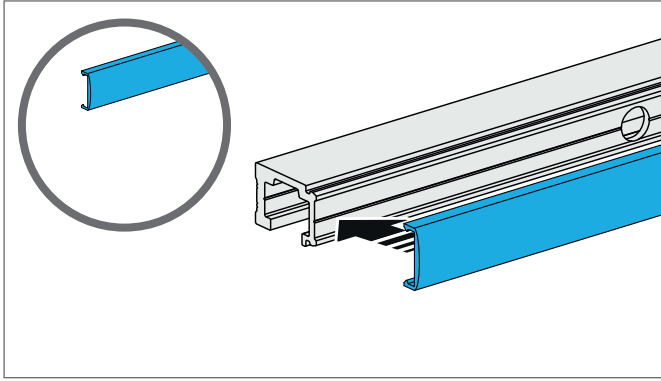
Position the guiding rail.
Observe the construction drawing related to the profile
The screws must be screwed to be flush with the running rail. A projection is not permissible.



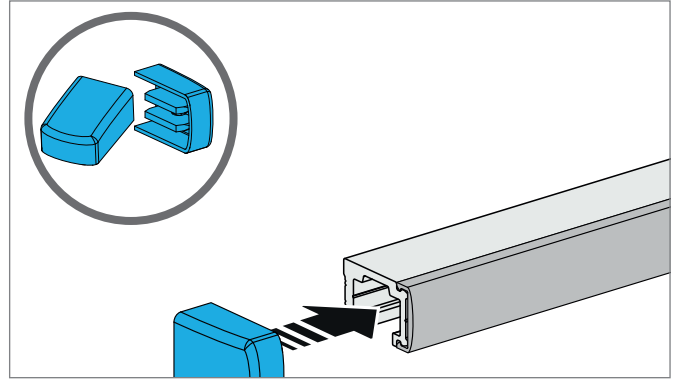
Position the running rail. Observe the construction drawing related to the profile.
Attach load-bearing, end-to-end running rail support when assembling the hardware.
The screws must be screwed to be flush with the running rail. A projection is not permissible



Push both sliders into the guiding rail.

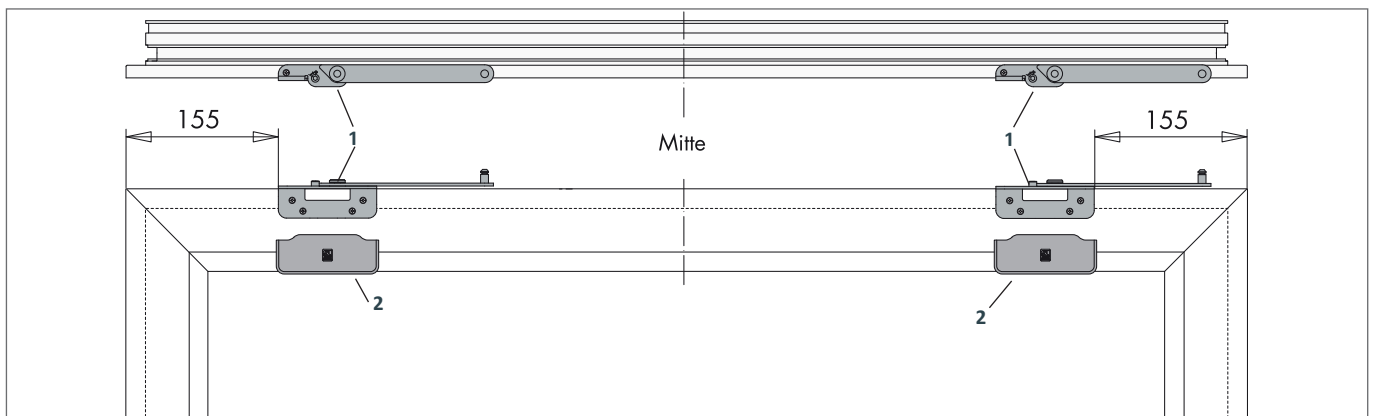


Shorten the cover rail F to the required length and clip onto the guiding rail.



Attach a cover cap F to each end of the guiding rail.

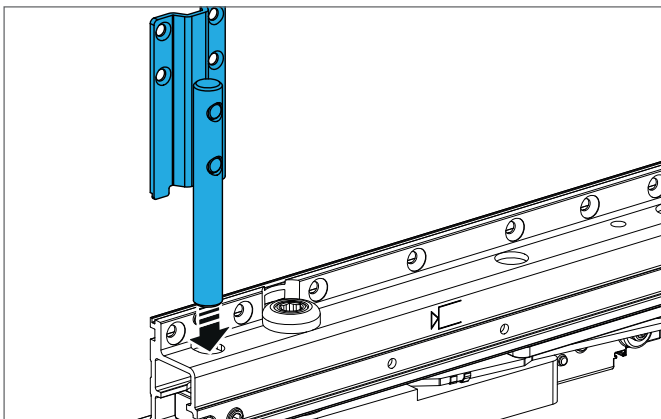
4.2 Installing the tilt stay



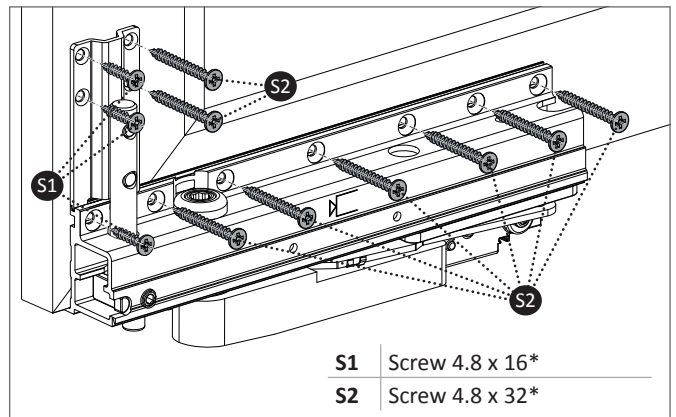
Screw the tilt stay RH and LH to the sash 155 mm from the sash edge (1.).

Clip on cover cap K RH and LH (2.).

4.3 Installing the bogie wheels

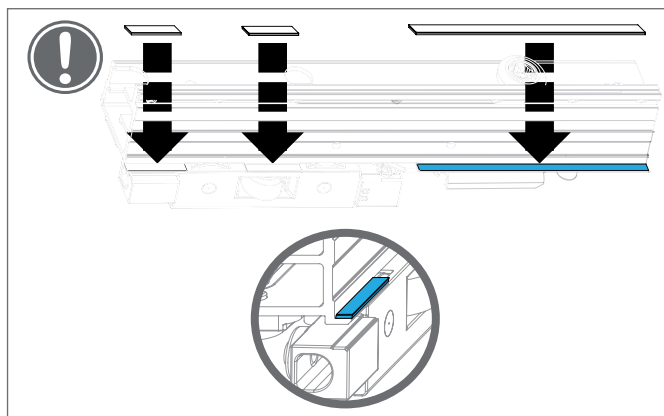
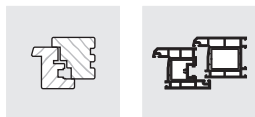


Push supporting part into bogie wheels V and H



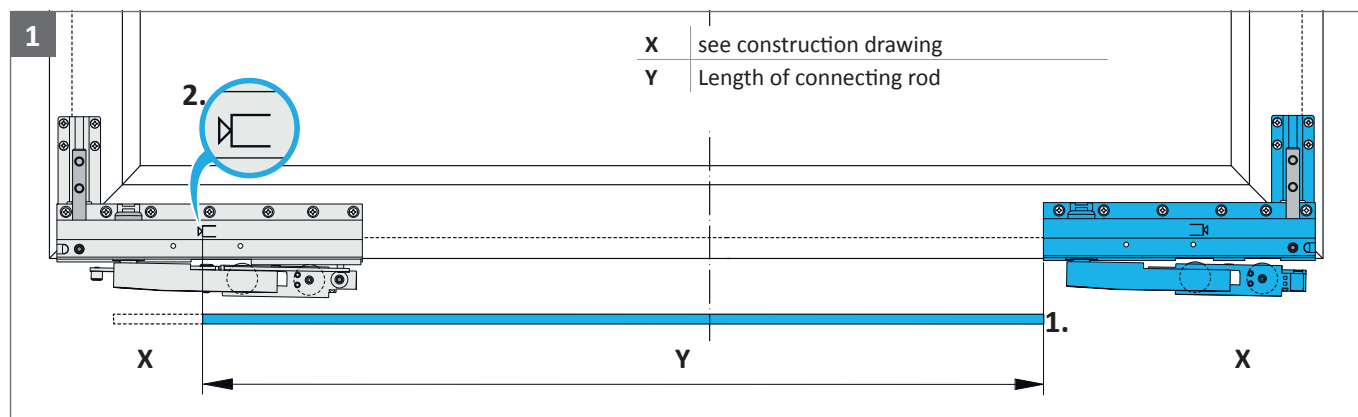
Screw both bogie wheels tightly onto sliding sash according to their position.

*Screw length dependent on profile

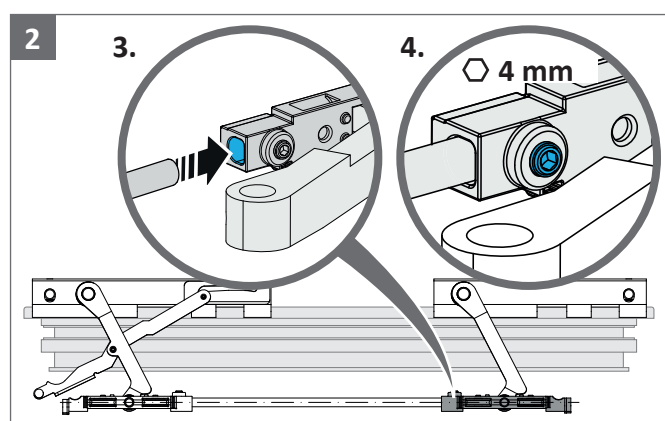


According to the profile system, the optional distance plates must be used (item 32 Overview of hardware components, page 10)

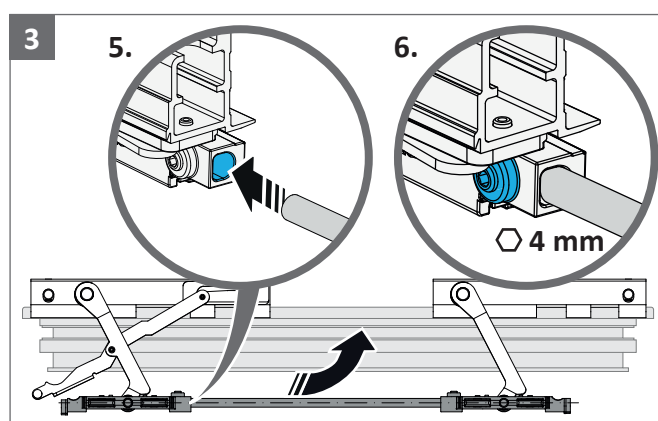
4.4 Installing the connecting rod



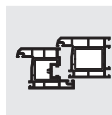
Place connecting rod on the H bogie wheels (1.). Transfer the crop indication on the cropping mark of bogie wheels V, to the connecting rod (2.) and crop the connecting rod.



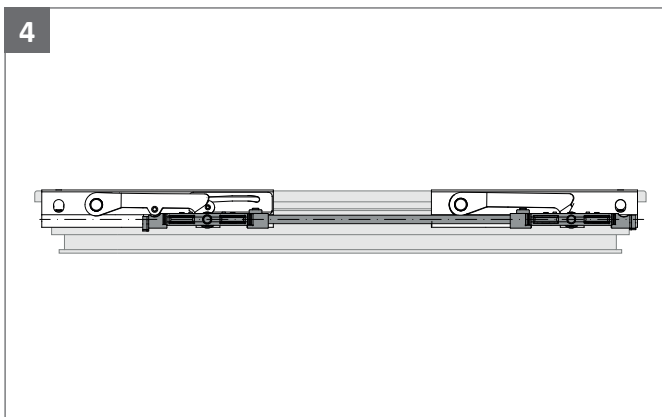
Insert connecting rod into H bogie wheels (3.) and fix with head cap screw (4.). Torque 10-11 Nm.



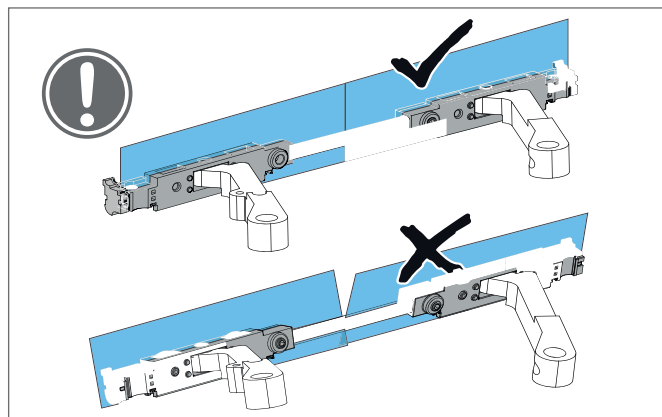
Push connecting rod into bogie wheels V (5.). Bring the bogie wheels housing with connecting rod into the closed position. Now fix the connecting rod with a head cap screw (6.). Torque 10-11 Nm.



4

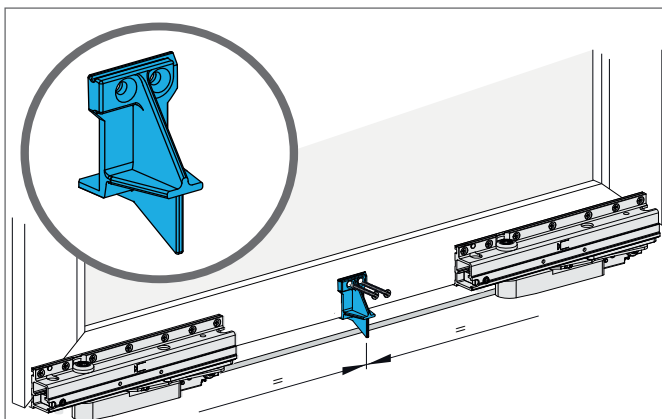


The bogie wheels housing must be standing parallel in the closed position.



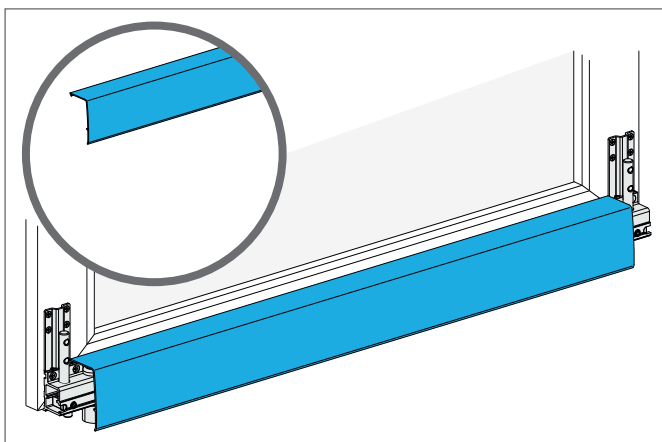
After the fixation of the connecting rod, the bogie wheels housing must align with each other.

4.5 Installing supporting piece L

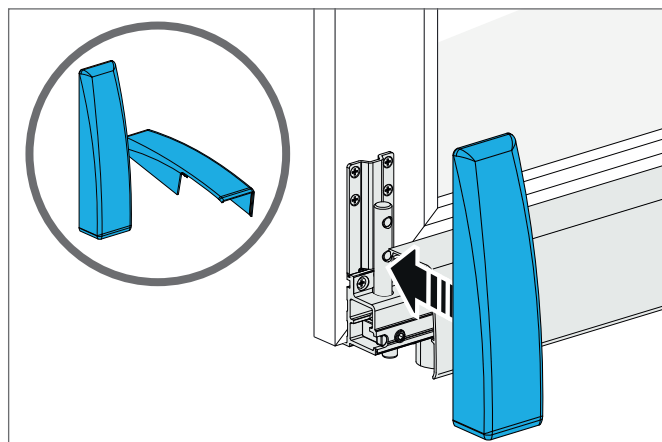


Position supporting piece L for cover rail L centrally and screw into place with 4.8 x 35 screws

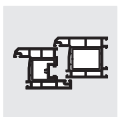
4.6 Mounting the bogie wheels cover



After the sash has been inserted into the frame, attach the cover rail L.



Attach the cover caps L to the respective bogie wheels.



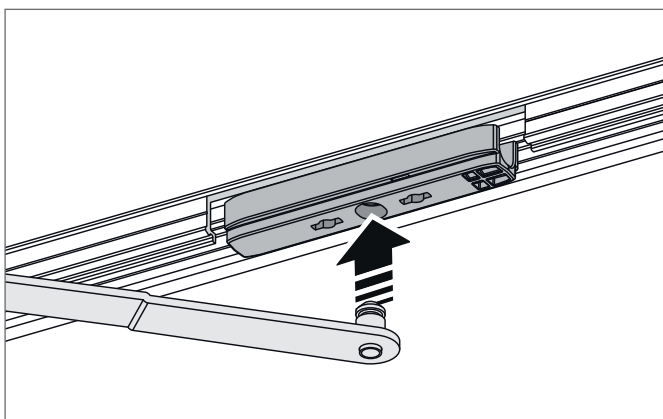
4.7 Inserting the sliding sash and connecting with frame

DANGER

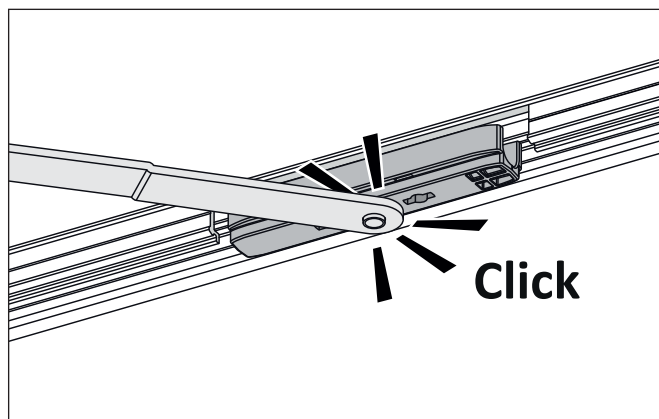
**Danger to life due to
sliding sash falling out**

Stay arm has not engaged.

- Confirm that the coupling bolt is engaged in the slider by pulling on the stay arm.



Place stay arms of tilt stay into tilt position. Position the sash on the running rail at an incline and insert the coupling bolt of the stay arms into the slider.

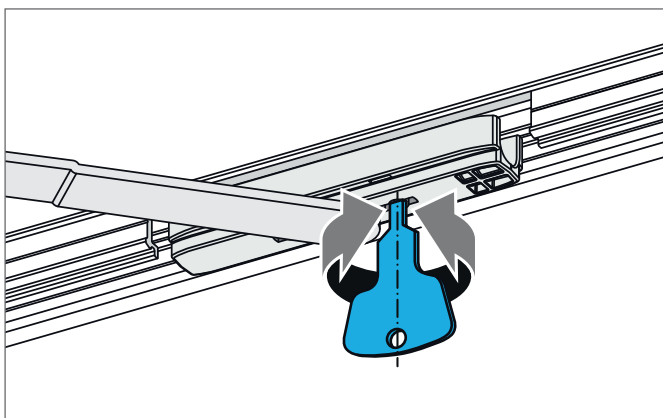


Snap in stay arms of tilt stay into slider.

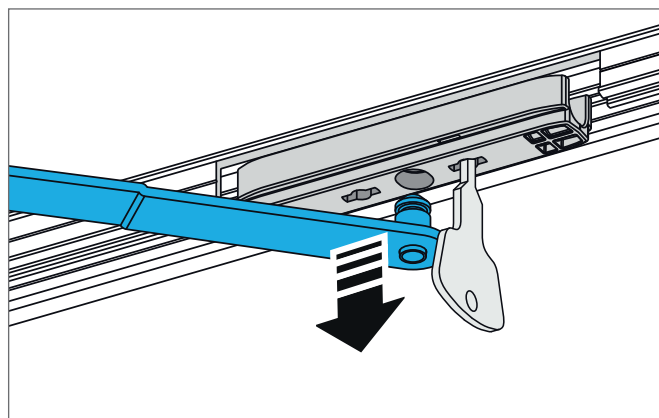
4.8 Releasing and removing the sliding sash from the frame



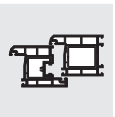
Only the PORTAL key may be used to release the stay arms in the slider; if other tools are used, there is a danger of damaging the slider.



Place stay arms of tilt stay into tilt position. Release stay arms from the slider using the PORTAL key.



Lift off the stay arms of the tilt stay.



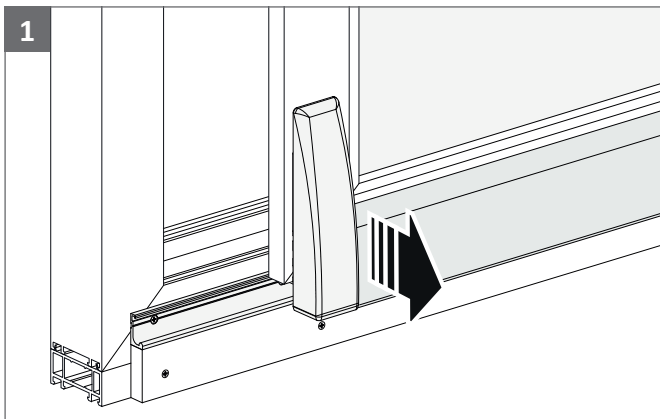
4.9 Installing the bogie wheels safeguards

⚠ DANGER

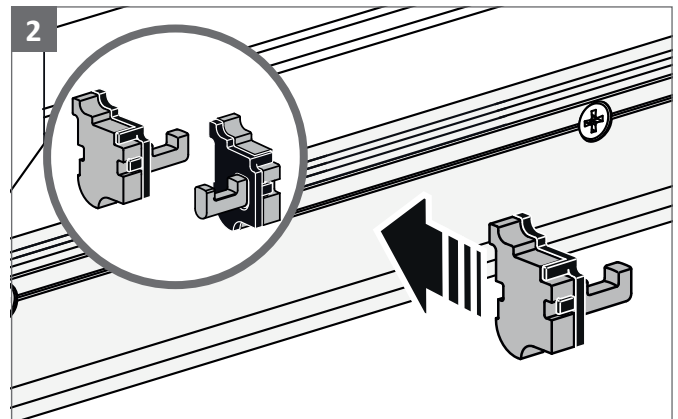
Danger to life due to sliding sash falling out

Not mounted bogie wheels safeguards.

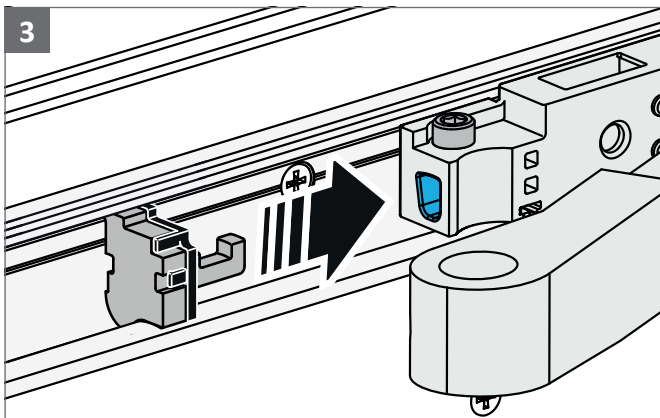
- The bogie wheels safeguards must be correctly installed in both bogie wheels of a sliding sash.



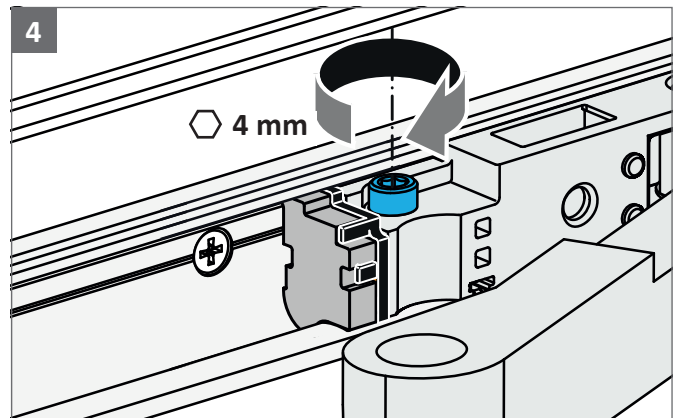
The bogie wheels safeguards can only be installed in a parallel positioned sash.



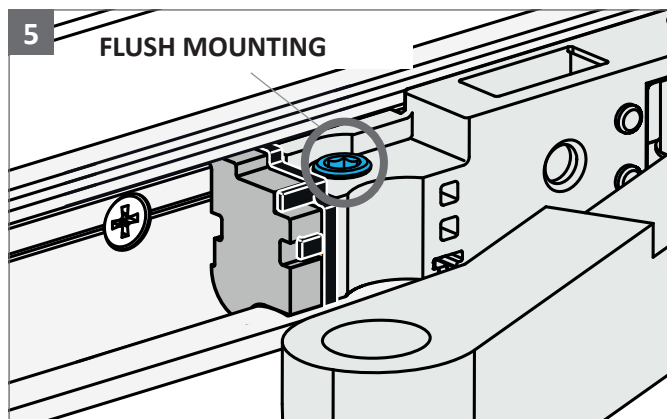
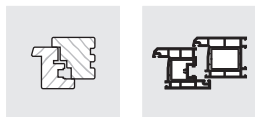
Position the relevant version (RH or LH) of the bogie wheels safeguards in the running rail.



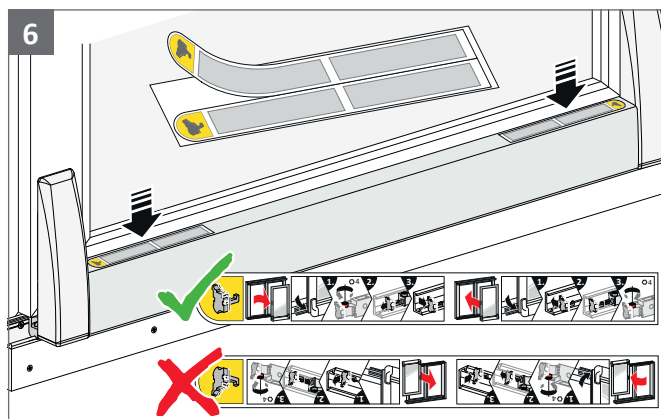
Push bogie wheels safeguards into bogie wheels V and H.



Fix the bogie wheels safeguards in the bogie wheels with a locking screw.



The locking screw must be completely countersunk.
Sicherungsschraube nicht überdrehen, Drehmoment
max. 3 Nm.

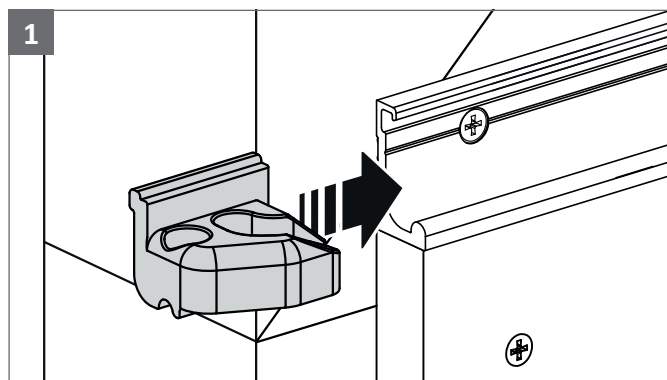


Adhere the notes sticker to the protective foil of the
cover rail L. Pay attention to correct orientation of the
sticker.

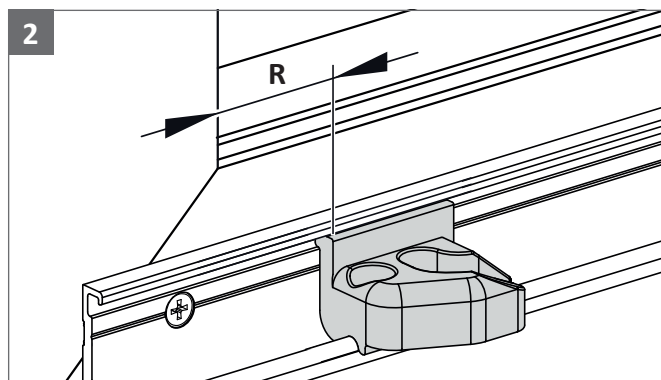
4.10 Removing the bogie wheels safeguards

The removal of the bogie wheels safeguards is carried out in reverse sequence to the installation.

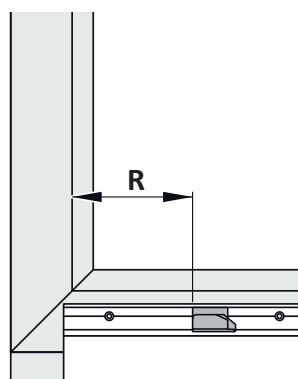
4.11 Positioning the trigger



Slide the trigger sideways into the running rail.



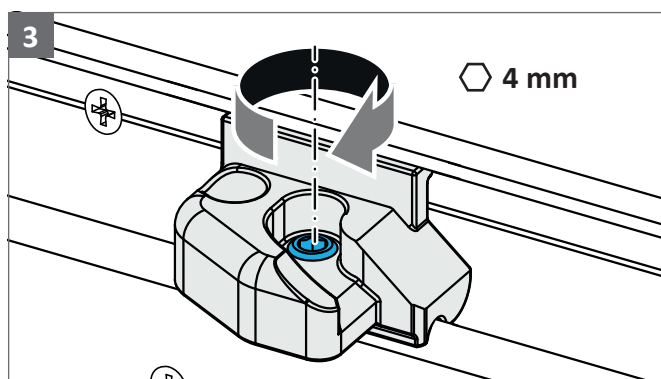
Position the trigger according to the profile.



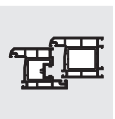
Rebate width	R
18	16
19	15
20	14
21	13
22	12

Dimension R is designed to the position of bogie
wheels V.

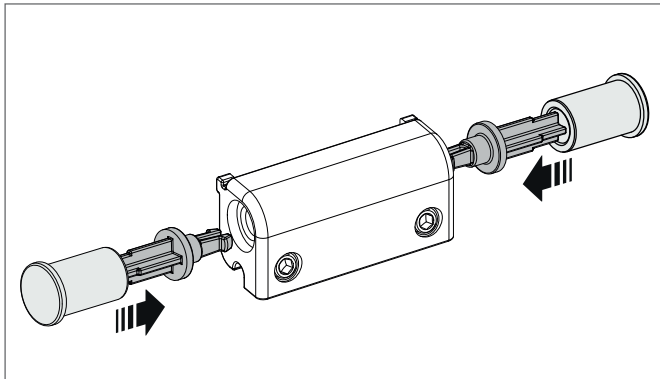
If the position of bogie wheels V is changed, the
position of the trigger must be adapted accordingly.



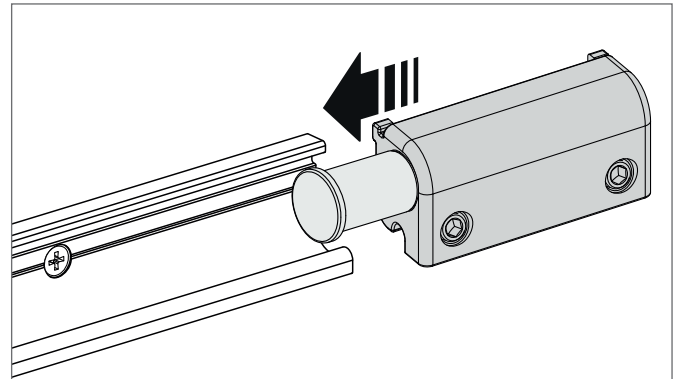
Fix trigger position with head cap screw. Torque max.
3 Nm.



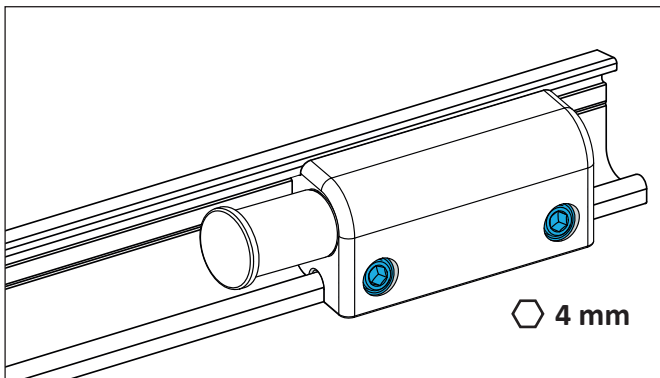
4.12 Positioning the stop



Assemble the stop according to the required DIN direction.



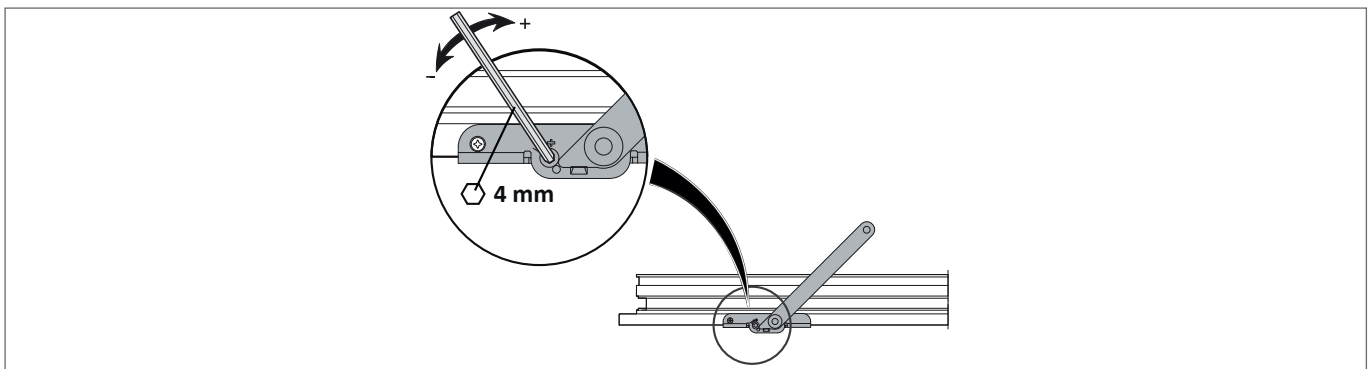
Slide the stop sideways into the running rail.



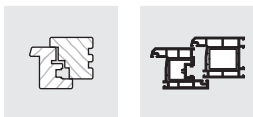
Fix stop into the running rail with Allen key SW 4.
Final positioning only after the sliding sash has been installed. Torque max. 3 Nm. The screws must be fixed at alternating sides to obtain an even torque.

Adjustment

4.13 Adjusting the tilt stay



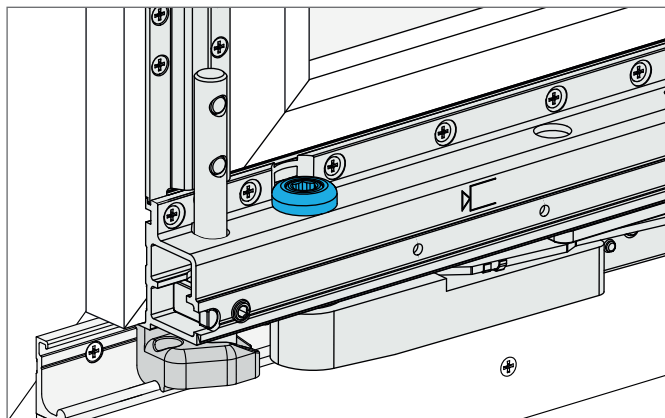
Adjust the engaging function of the tilt stay with Allen key SW 4: turn in clockwise direction stronger (+), turn in anticlockwise direction weaker (-).



4.14 Elevating adjustment of the bogie wheels

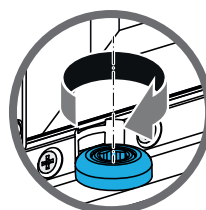
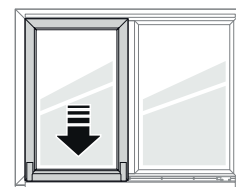
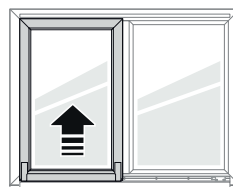


A regulation of the elevating adjustment can be undertaken following the installation of the element in the object.

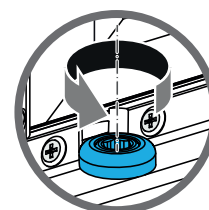


Height adjustment on the bogie wheels with Allen key SW 8.

Default setting in minimum position (0 mm)



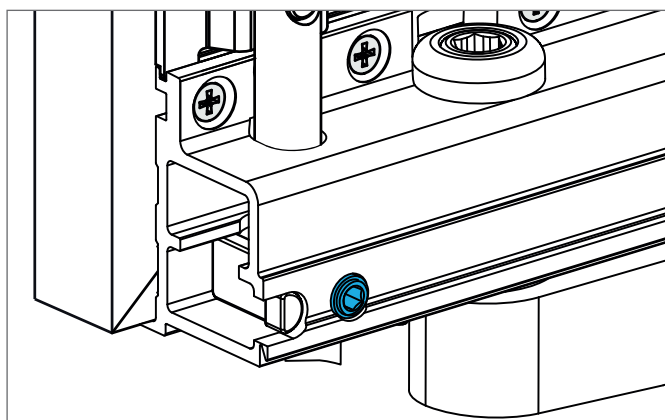
8 mm



The maximum adjustment range must not be exceeded. One rotation is equivalent to 1 mm height adjustment.
Maximum adjustment: 4 mm

4.15 Adjustment of the tilt angle of the bogie wheels

Precision adjustment of the sash to the frame can be accomplished with the tilt adjustment of bogie wheels V und H.

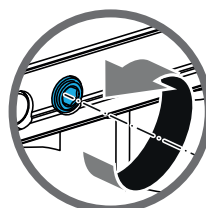
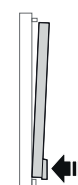
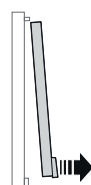


Tilt adjustment on the bogie wheels with Allen key SW 4.

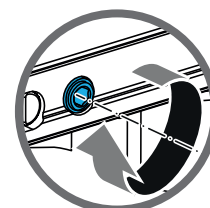
Default setting in minimum position (0 mm)



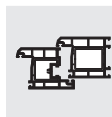
Carry out adjustment following installation of the element in the object. Always adjust both bogie wheels.



4

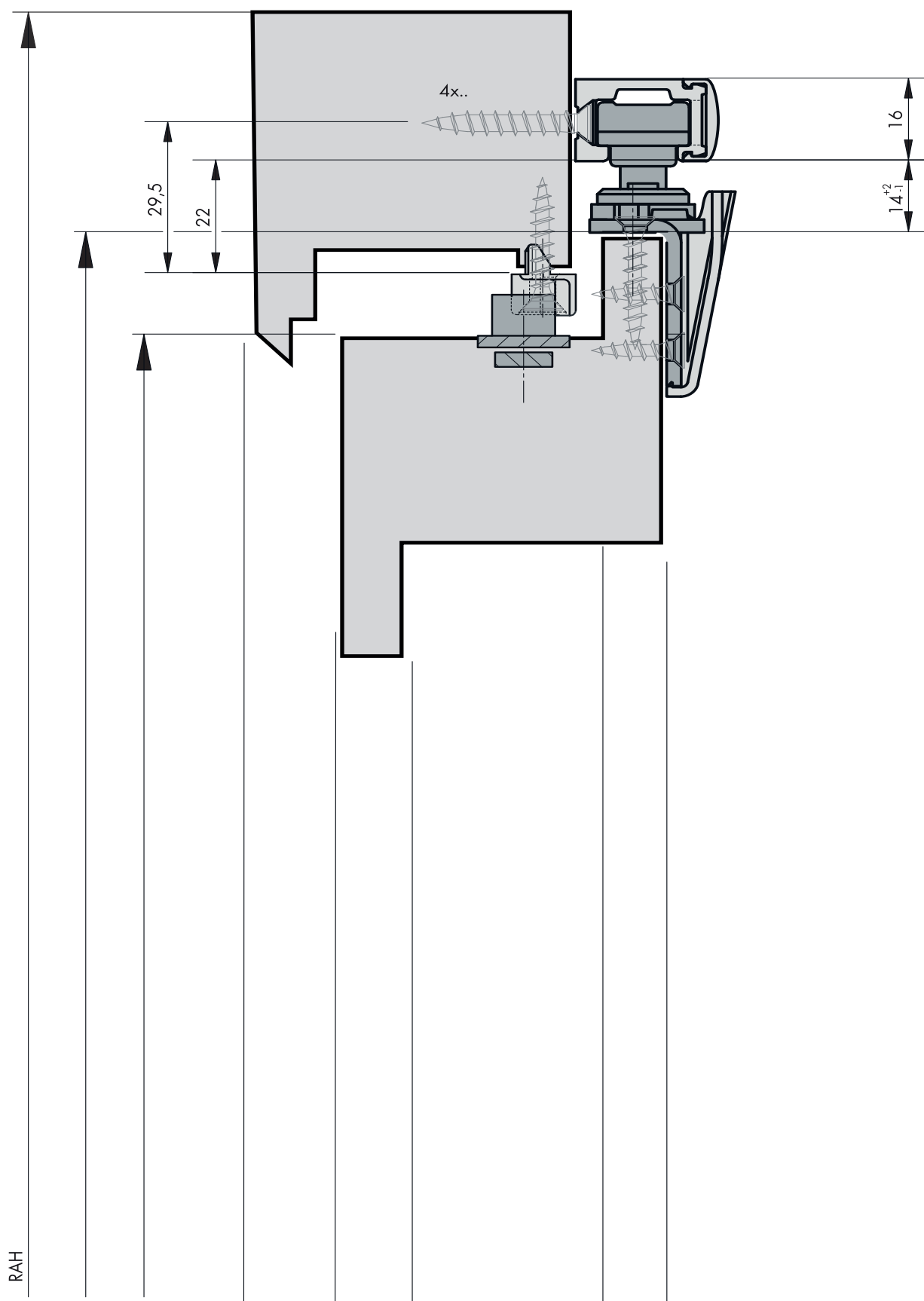


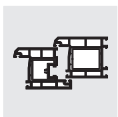
Adjustment path max. 2 turns from the minimum position.



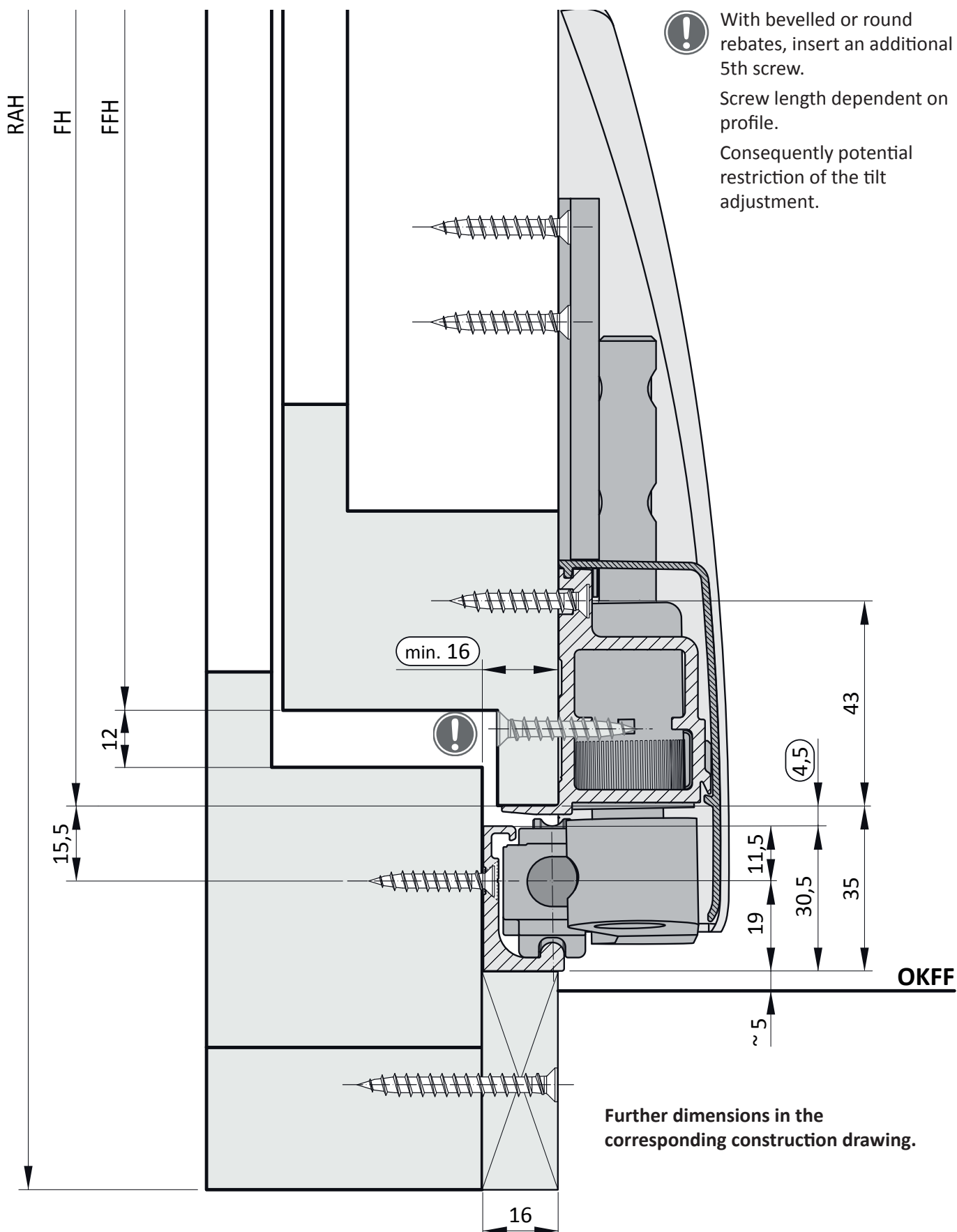
5 Profile cross-sections

5.1 Vertical cross-section, top



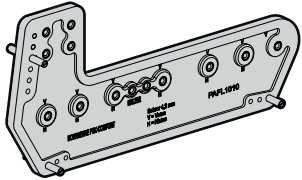
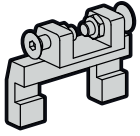
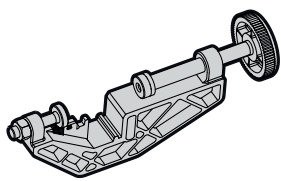
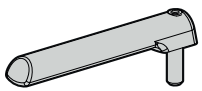


5.2 Vertical cross-section bottom





6 Jigs

	Material description	Tooling	Material number
	PSK Comfort jig		PAFL1010-09601_
	for bogie wheels		
	PSK Comfort jig locking part		PAEL1010-00001_
	for locking parts		
	PSK Comfort clamping jig		PALJ0110-02101_
	for running and guiding rail		
	PSK EB 640/4 jig	Drill Ø3	143001
	For drill centring for fixing bore holes on guiding and running rail		

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